

## **BUILDING PRODUCT DECLARATION BPD 3**

in compliance with the guidelines of the Ecocycle Council, June 2007

#### 1 Basic data

| Product identification           |                                      |  |             | Document ID                   |  |  |  |  |
|----------------------------------|--------------------------------------|--|-------------|-------------------------------|--|--|--|--|
| Product name                     | Product no/ID designation            |  |             | Product group                 |  |  |  |  |
| Roof and wall safety products    | ladders, s                           | s, roof ladders,<br>now guards, o<br>for buildings |             | Roof and wall safety products |  |  |  |  |
|                                  | In the ca                            | se of a revise                                     | d declarati | eclaration                    |  |  |  |  |
| ☐ Revised declaration            | Has the pro                          | oduct been   | The change  | relates to                    |  |  |  |  |
|                                  | □ No                                 | □ Yes  | Changed pr  | oduct can be identified by    |  |  |  |  |
| Drawn up/revised on (date) 10.3. | Drawn up/revised on (date) 10.3.2021 |  | Inspected v | vithout revision on (date)    |  |  |  |  |
| Other information:               |                                      |  |             |                               |  |  |  |  |

## 2 Supplier information

| Company namePiristeel Oy                |                      |                |                                     | Company reg. no/DUNS no 368603797 |                             |  |
|---|----------------------|----------------|-------------------------------------|-----------------------------------|-----------------------------|--|
| Address                                 | Address Metallitie 4 |                |                                     | Contact person                    |                             |  |
|   | 62200 Kauhava        |                |                                     | Telephone                         | +358503122331               |  |
| Website: www.piristeel.fi               |                      |                | E-mail Kristiina.niemi@piristeel.fi |                                   |                             |  |
| Does the comp                           | any have an enviro   | nmental manage | ment system?                        | ⊠ Yes                             | □ No                        |  |
| The company properties certification in | compliance with      | ⊠ ISO 9000     | ⊠ ISO 14000                         | ☐ Other                           | If "other", please specify: |  |
| Other informat                          | ion:                 |                |                                     |                                   |                             |  |

#### 3 Product information

| Country of final manufac  | ufacture Finland If country cannot be stated, please state why |              |      |                           |       |      |  |
|---|--|--------------|------|---------------------------|-------|------|--|
| Area of use A product to improve the usability and safety of a building – usually a roof safety product |  |              |      |                           |       |      |  |
| Is there a Safety Data Sheet for this product?   ☑ Not relevant ☐ Yes ☐ No                              |  |              |      |                           | □ No  |      |  |
| In accordance with the re   | egulations of the Swedish                                      | Classificati | ion  |                           |       |      |  |
| Chemicals Agency, pleas   | se state:  | Labelling    |      |                           |       |      |  |
| Is the product registered   | in BASTA?  |              |      |                           | □ Yes | □ No |  |
| Has the product been eco-labelled?  | ☐ Criteria not found   | ☐ Yes        | □ No | If "yes", please specify: |       |      |  |
| Is there a Type III environmental declaration for the product?  |  |              |      |                           |       | ⊠ No |  |
| Other information: Prod   | ucts are 100% recyclable                                       | Э            |      |                           |       |      |  |

#### **4 Contents** (To add a new green row, select and copy an entire empty row and paste it in)

| At the time of delivery, the pro  | At the time of delivery, the product comprises the following parts/components, with the chemical composition stated: |                  |                                  |                     |  |  |  |  |  |
|---|--|------------------|----------------------------------|---------------------|--|--|--|--|--|
| Constituent materials/ components   | Constituent substances   | Weight<br>% or g | EG no/ CAS no<br>(or alloy)      | Classifi-<br>cation | Comments   |  |  |  |  |
| Hot-dip galvanised<br>structural steel (HDG) /<br>Galfan steel, of which on<br>average: |  | 98,35%           | EN 10346                         |                     |  |  |  |  |  |
| Steel   |  | ≥ 98 %           |                                  |                     |  |  |  |  |  |
| Iron (Fe)   |  | ≥ 95,5 %*        | 7439-89-6                        |                     |  |  |  |  |  |
| Manganese (Mn)  |  | ≤ 1,7 %*         | 7439-96-5                        |                     |  |  |  |  |  |
| Silicon (Si)  |  | ≤ 0,6 %*         | 7440-21-3                        |                     |  |  |  |  |  |
| Carbon (C)  |  | ≤ 0,2 %*         | 7440-44-0                        |                     |  |  |  |  |  |
| Sulfur (S)  |  | ≤ 0,045 %*       | 7704-34-9                        |                     |  |  |  |  |  |
| Zinc (Zn)<br>Aluminium (Al)   |  | ≥ 2,04 %**       | 7440-66-6 (Zn)<br>7429-90-5 (Al) |                     | In case of<br>Galfan steel,<br>5% of this<br>row is<br>Aluminium |  |  |  |  |
| Coating (polyester based powder paint coating)  |  | 1,65 %***        |                                  |                     |  |  |  |  |  |

#### Other information:

If the chemical composition of the product after it is built in differs from that at the time of delivery, the content of the **finished built in product** should be given here. If the content is unchanged, no data need be given in the following table.

| Constituent materials/ components | Constituent substances | Weight<br>% or g | EG no/ CAS no<br>(or alloy) | Classifi-<br>cation | Comments |
|-----------------------------------|------------------------|------------------|-----------------------------|---------------------|----------|
|                                   |                        |                  |                             |                     |          |
|                                   |                        |                  |                             |                     |          |
| _ , , , , ,                       |                        |                  |                             |                     |          |

Other information:

<sup>\*</sup> Part content in steel. End products' steel thickness varies 1.0-3,0 mm.

<sup>\*\*</sup> Zinc coating % in 1 mm steel. In thicker steel the proportionate amount of metallic coating decreases.

<sup>\*\*\*</sup> Coating % declared as maximum possible amount in the min. steel thickness of 1.0 mm with 80 µm powder paint coating thickness. In thicker steel the proportionate amount of paint decreases.

# **5 Production phase**

| Resource utilisation and env ways:                                      | ironmental im                        | pact during pro                       | oduction of th                    | e item is repo            | rted in   | one of the f        | ollowing       |
|---|--------------------------------------|---------------------------------------|-----------------------------------|---------------------------|-----------|---------------------|----------------|
| ☐ 1) Inflows (goods, intermed<br>outflows (emissions and                | ediate goods, en<br>d residual produ | ergy etc) for the acts) from it, i.e. | e registered pro<br>from "gate-to | oduct into the n-gate".   | nanufa    | cturing unit        | , and the      |
| $\square$ 2) All inflows and outflow                                    | s from the extra                     | action of raw ma                      | aterials to finis                 | shed products i.          | .e. "crac | dle-to-gate".       |                |
| $\Box$ 3) Other limitation. State v                                     | what:                                | T                                     |                                   |                           |           |                     |                |
| The report relates to unit of pr  | oduct                                | ☐ Reported p                          | product pro                       | The product's oduct group |           | ☐ The proproduction | duct's<br>unit |
| Indicate raw materials and in   | ntermediate go                       | ods used in the                       | manufacture o                     | f the product             | □ No      | t relevant          |                |
| Raw material/intermediate goo   | ods                                  | Quantity and                          | unit                              |                           | Comn      | nents               |                |
| T. P. A. Santal and A. Salan  | . 1 . 4                              | C                                     | 14                                |                           |           | . 1 .               |                |
| Indicate recycled materials u   | sed in the manu                      | 1                                     |                                   |                           |           | t relevant          |                |
| Type of material Steel  |                                      | Quantity and 19%                      | unit                              |                           | Comn      | SO 14021            |                |
| Sieei   |                                      | 1970                                  |                                   |                           | Acc. I    | 30 14021            |                |
| Enter the <b>energy</b> used in the n                                   | nanufacture of t                     | he product or its                     | s component p                     | arts                      | □ No      | t relevant          |                |
| Type of energy  |                                      | Quantity and                          | unit                              |                           | Comn      | nents               |                |
|   |                                      |                                       |                                   |                           |           |                     |                |
| Enter the <b>transportation</b> used                                    | I in the manufac                     | ture of the prod                      | uct or its com                    | oonent parts              | □ No      | t relevant          |                |
| Type of transportation  |                                      | Proportion %                          | I                                 | Comments                  |           |                     |                |
| Type of namepotanion  |                                      | Troportion / v                        |                                   |                           | 001111    |                     |                |
|   |                                      |                                       |                                   |                           |           |                     |                |
| Enter the <b>emissions to air</b> , was component parts                 | iter or soil from                    | the manufactur                        | re of the produ                   | ict or its                | □ No      | t relevant          |                |
| Type of emission  |                                      | Quantity and                          | unit                              |                           | Comments  |                     |                |
| - 21  |                                      |                                       |                                   |                           |           |                     |                |
|   |                                      |                                       |                                   |                           |           |                     |                |
| Enter the residual products fi  | rom the manufa                       | cture of the prod                     | duct or its com                   | ponent parts              |           | Not relevar         | nt             |
|   |                                      |                                       | Proportion 1                      | recycled                  | eled      |                     |                |
| Residual product  | Waste code                           | Quantity                              | Material recycled %               | Energy recycled %         | C         | omments             |                |
| Residual product  | waste code                           | Qualitity                             |                                   | recycled 70               |           | Jimients            |                |
|   |                                      |                                       |                                   |                           |           |                     |                |
| Is there a description of the data accuracy for the manufacturing data? | ☐ Yes                                | □ No                                  | If "yes", ple                     | ease specify:             |           |                     |                |
| Other information:  | <u> </u>                             | 1                                     |                                   |                           |           |                     |                |
|   |                                      |                                       |                                   |                           |           |                     |                |
|   |                                      |                                       |                                   |                           |           |                     |                |
| 6 Distribution of fin   | ished prod                           | luct                                  |                                   |                           |           |                     |                |
| Does the supplier put into practice product?                            | ctice a system for                   | or returning load                     | l carriers for th                 | ne                        | levant    | □ Yes               | □ No           |
| Does the supplier put into praction the product?                        | ctice any system                     | ns involving mul                      | lti-use packagi                   | ing                       | levant    | □ Yes               | □ No           |
| Does the supplier take back pa  | ackaging for the                     | product?                              |                                   | □ Not re                  | levant    | □ Yes               | □ No           |
| Is the supplier affiliated to RE  | PA?                                  |                                       |                                   | ☐ Not re                  | levant    | □ Yes               | □ No           |
| Other information:  |                                      |                                       |                                   |                           |           |                     |                |

| 7 Construction phase                        |  |        |
|---|--|--------|
| And there are an acial requirements for the |  | TC" 22 |

| Are there any special requirements for the product during storage?                         | ☐ Not relevant | □ Yes | ⊠ No | If "yes", please specify: |
|--|----------------|-------|------|---------------------------|
| Are there any special requirements for adjacent building products because of this product? | ☐ Not relevant | □ Yes | ⊠ No | If "yes", please specify: |
| Other information:   |                |       |      |                           |

# 8 Usage phase

| Does the product involve any special intermediate goods regarding opera     | ⊠ Yes  | □ No           | Basic maintenance, according to maintenance instructions |               |             |   |  |
|---|--|----------------|--|---------------|-------------|---|--|
| Does the product have any special energy supply requirements for operation? |  |                | □ Yes  | ⊠ No          | If "yes", p | lease specify:                                |  |
| Estimated technical service life for  | the product  | is to be enter | ed according   | to one of th  | e following | options, a) or b):                            |  |
| a) Reference service life estimated as being approx.                        | ☐ 5<br>years   | □ 10<br>years  | ☐ 15 years   | ☐ 25<br>years | ⊠ >50 years | Comment >50 years require regular maintenance |  |
| b) Reference service life estimated   | b) Reference service life estimated to be in the interval of years |                |  |               |             |   |  |
| Other information: Zero emissions   | s during the   | e usage pha    | se   |               |             |   |  |

## 9 Demolition

| Is the product ready for disassembly (taking apart)?   | ☐ Not relevant | ⊠ Yes | □ No | If "yes", please specify:<br>Products may be<br>individually removed<br>from the structure |
|--|----------------|-------|------|--|
| Does the product require any special measures to protect health and environment during demolition/disassembly? | ☐ Not relevant | □ Yes | ⊠ No | If "yes", please specify:  |
| Other information:   |                |       |      |  |

# 10 Waste management

| Is it possible to re-use all or parts of the product?   | ☐ Not relevant                    | ⊠ Yes | □ No | If "yes", plea<br>If not damag<br>use is possi                                 | ged, re-    |
|---|-----------------------------------|-------|------|--|-------------|
| Is it possible to recycle materials for all or parts of the product?  | ☐ Not relevant                    | ⊠ Yes | □ No | If "yes", plea<br>Products ar<br>recyclable                                    |             |
| Is it possible to recycle energy for all or parts of the product?   | ⊠ Not relevant                    | □ Yes | □ No | If "yes", plea   | se specify: |
| Does the supplier have any restrictions and recommendations for re-use, materials or energy recycling or waste disposal?  | ☐ Not relevant                    | □ Yes | ⊠ No | If "yes", please specify:<br>For re-use, product<br>quality must be<br>assured |             |
| Enter the waste code for the <b>supplied</b> product -  | 170405                            |       |      |  |             |
| Is the <b>supplied</b> product classed as hazardous wa  | ste?                              |       |      | □ Yes  | ⊠ No        |
| If the chemical composition of the product diffe delivery, meaning that another waste code is given If it is unchanged, the following details can be only the control of the product difference of the chemical composition | en to the finished <b>built i</b> |       |      |  |             |
| Enter the waste code for the <b>built in</b> product -  |                                   |       |      |  |             |
| Is the <b>built in</b> product classed as hazardous was   | te?                               |       |      | □ Yes  | ⊠ No        |
| Other information:  |                                   |       |      | -  | •           |

## 11 Indoor environment (To add a new green row, select and copy an entire empty row and paste it in)

| When used as intended, the product gives off the following emissions:   ☐ The p emission |                          |                |                  |                           | oes not hav | e any |
|--|--------------------------|----------------|------------------|---------------------------|-------------|-------|
| Type of emission   | Quantity [µg/m²          | h] or [mg/m³h] | g/m³h] Method of |                           | Comme       | nts   |
| <i></i>  | 4 weeks                  | 26 weeks       | mea              | surement                  |             |       |
|  |                          |                |                  |                           |             |       |
|  |                          |                |                  |                           |             |       |
|  |                          |                |                  |                           |             |       |
| Can the product itself g   | ive rise to any noise?   |                | $\square$ N      | ot relevant               | ☐ Yes       | □ No  |
| Value  |                          | Unit           | Meth             | nod of measuremen         | ıt          |       |
| Can the product give ris   | se to electrical fields? |                | $\square$ N      | ot relevant               | ☐ Yes       | □ No  |
| Value  |                          | Unit           | Meth             | nod of measuremen         | ıt          |       |
| Can the product give ris   | se to magnetic fields?   | ,              |                  | ☐ Not relevant ☐ Yes ☐ No |             | □ No  |
| Value  |                          | Unit           | Meth             | Method of measurement     |             |       |
| Other information:   |                          | ·              |                  |                           |             |       |

### References

# **Appendices**